



Job Description

Position:		CNC Machinist VTL	
Department:	Manufacturing	Location:	Piqua, OH
Reports to:		Production Manager	
Pay Grade:		Date Created or Reviewed:	4/4/19

Summary/Objective: An experienced CNC Machinist goal is to be responsible for setting up and operating CNC Machines and machining centers. The CNC Machinist applies knowledge of machine shop theory and procedures, shop mathematics, maintainability of materials, and layout techniques.

Essential Job Functions:

- Maintain the highest level of quality control per our ISO standards.
- Studies blueprints, sketches, drawings, or sample parts to determine dimensions and tolerances of finished work piece.
- Follows sequence of operations on router.
- Determines and follows set-up requirements on set-up sheets.
- Selects, aligns, and secures holding fixtures, cutting tools, attachments, accessories, and materials on machines, such as mills, lathes, and saws.
- Calculates and sets controls to regulate machining factors, such as feeds and speeds, coolant flow, and depth of cut, or enters commands to retrieve, input, or edit programs.
- Starts and observes machine operations to detect malfunctions or out of tolerance machining, and adjust machine controls or program as required.
- Sets up and operates machines on first piece run to verify accuracy of machine settings and program.
- Verifies dimensions and alignment using measuring instruments, such as micrometers, height gages, gage blocks, and other inspection equipment.
- Confers with engineers, team leaders, production control, department manager, and others to resolve machining problems.
- Communicates with co-workers, and team leader to receive instructions and coordinate activities.

Job Classification Requirements:

- Minimum of 2 years of trade school, vocational education, and or machining experience.
- Ability to stand, walk, push, pull, reach overhead, and bend to floor.
- Ability to exert between 10 and 50 pounds on different occasions.

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Job Type: Full-time

Experience:

- CNC Machining: 2 years (Required)

Competencies and Knowledge: The successful candidate should have demonstrated skills and be proficient in the following: Ability to interpret documents such as safety rules, operating and maintenance instructions, and procedure manuals. Ability to solve practical problems and deal with a variety of concrete variables in situations where only limited standardization exists., strong communication (verbal and written), ability to work with minimal supervision in a team environment; professional aptitude; multi-tasking and adaptability in an aggressive environment and an ability to work flexible shifts and to adapt to changing work schedules

Work Environment: This job operates in the French Oil Chipping department. This role routinely uses standard calibration equipment such as meters, load cells, gages and hand tools.

Physical Demands: The physical demands described here are representative of those that must be met by an employee to successfully perform the essential functions of this job.

While performing the duties of this job, the employee is regularly required to see, talk, or hear. This is an active role; the employee is frequently required to stand; walk; squat; climb up and down stairs; lift weight up to 50 lbs; possess manual dexterity, handle or feel; and reach with hands and arms.

Position Type/Expected Hours of Work: 40 hours a week is standard. Conditions may demand daily overtime or occasionally weekend work.

Travel: Minimal. Occasional weekends may be required.

Required Education and Experience: High School diploma or GED. Minimum of five (5) years machine shop experience with two (2) years CNC experience.

Additional Eligibility Qualifications: Ability to speak/read/write in English. The ability to work with customers in high stress situations.

Requirement: All employees are required to pass the pre-employment as well as a pre-employment drug screen. Must possess a passport or have the ability to attain one.



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AAP/EEO Statement: French Oil Mill Machinery Co. is an equal opportunity employer; qualified applicants are considered for and treated during employment without regard to race, color, creed, religion, sex (including pregnancy, gender identity and sexual orientation), national origin, citizenship status, age, disability, genetic information, protected veteran status or any other characteristic protected by law.

Other Duties: Please note this job description is not designated to cover or contain a comprehensive listing of activities, duties or responsibilities that are required of the employee for this job. Duties, responsibilities and activities may change at any time with or without notice.